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Art Unit: 3725

03185-UPS

AMENDMENTS TO THE ABSTRACT:

A method for manufacturing a seamless wheel rim includes the steps of ~~steps~~: firstly, ~~to deeply~~ ~~[[draw]]~~ drawing a pre-cut circular aluminum alloy plate into a cup-shaped embryo body, ~~[[punch]]~~ punching out the bottom surface thereof to form a hollow cylinder, then ~~[[put]]~~ putting it into an expanding-pressing female die with an expanding die cavity at both ends thereof respectively, and finally pressing and expanding ~~press-and expand-the~~ both ends of the embryo body by two sets of expanding-pressing male dies to form a seamless aluminum wheel rim in sequence.